

Rear Door Window Regulator - SuperCrew, Vehicles With: Rear Manual Windows

Base Part Number: Base Part Number: R27144

Removal

NOTE: LH side shown, RH side similar.

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the rear door trim panel.
Refer to: [Rear Door Trim Panel - SuperCrew](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).
2. Remove the watershield.



E192556



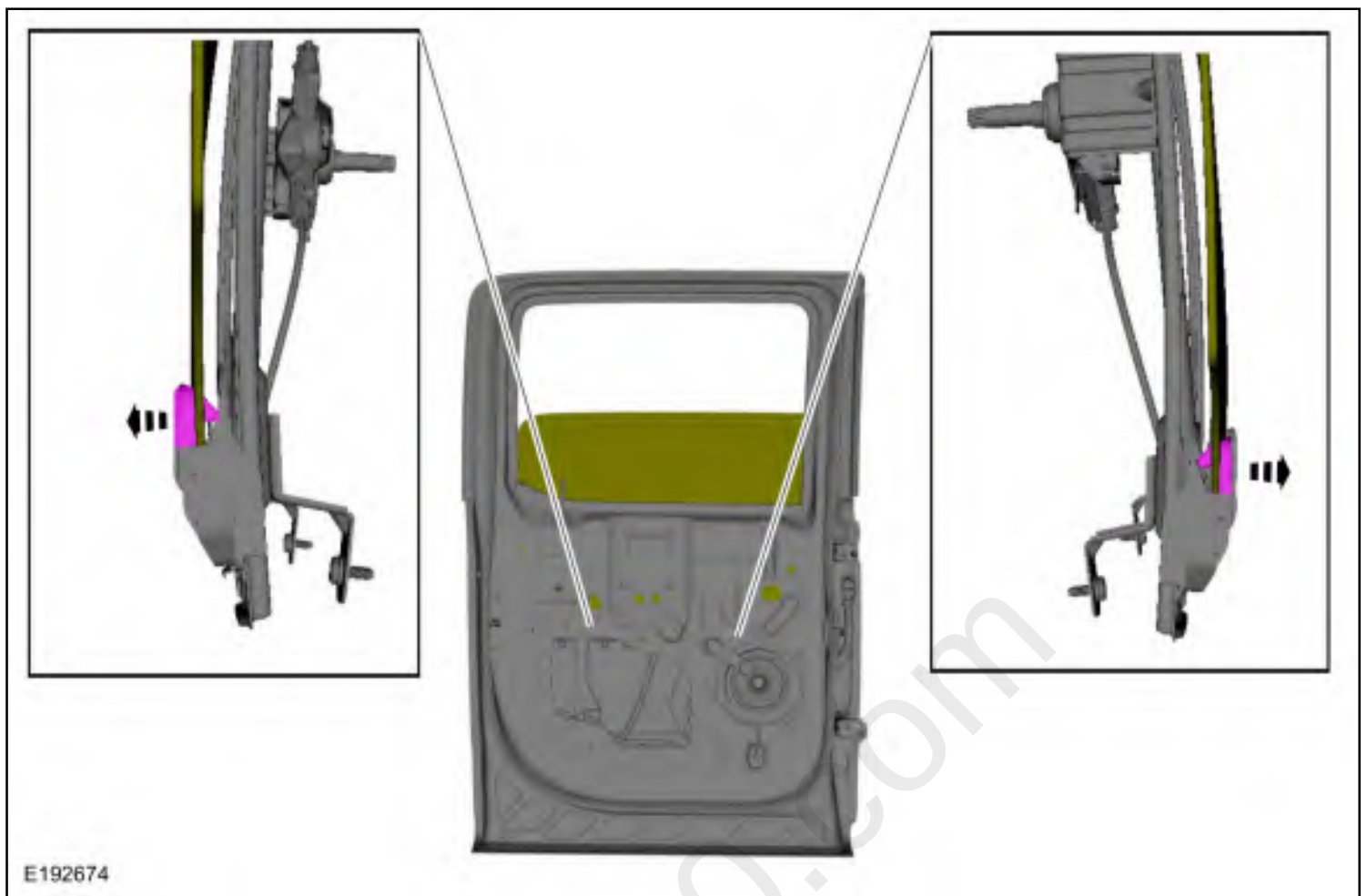
3. Lower the rear door window glass.
 1. Partially install the rear door window glass crank handle.
 2. Lower the rear door window glass.



E192665



4. Release the clips from rear door window glass.



5. Raise the rear door window glass and tape in place.
 1. Raise the rear door window glass.
 2. Tape the rear door window glass in place.



E193877



6. Remove the rear door window glass crank handle.



E192648

7. Remove the rear door window regulator bolts and nuts.
Torque: 93 lb.in (10.5 Nm)



E199875



8. Remove the rear door window regulator.



E183746



Installation

1. To install, reverse the removal procedure.

Copyright © 2018 Ford Motor Company
